



### **SYMBOLS AND FINISHES LEGEND**

#### **SYMBOLS**



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT





= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET



= FRICTION



= WOOD / GLASS THICKNESS



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



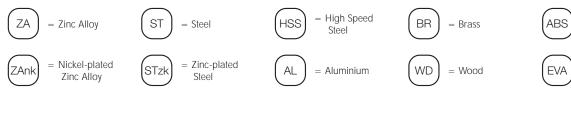
= WITH FLANGE

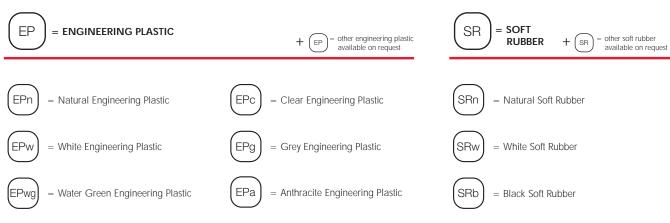


 $= \, \mathsf{SELF} \,\, \mathsf{ADHESIVE}$ 

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

#### **MATERIALS**





Acrylonitrile

Butadiene

= Ethylene Vinyl

Acetate

OTHER FINISHES AVAILABLE

ON REQUEST

Styrene



PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	RO	Red
AA	Natural	IJ	Light Grey	UT	T-Met 9007
AB	White	IL	Grey 20	UZ	T-Met
AE	White 9010	IN	Grey met. 26	WA	Bronzed
EA	Black	JB	Bright Aluminium	WI	Burnished
EC	Matt Black	JC	Aluminium - Chrome	XD	Satin-finished Steel
EE	Anthracite	JD	Matt Aluminium	YA	Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YB	Bright Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YC	Matt Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YD	Satin-finished Nickel-plated
GR	Raw	JL	Aluminium PE 11	YQ	Black Nickel
НА	Brass-Plated	JM	Aluminium RAL 9006	<b>Z</b> 9	Black Zinc
НН	Tropicalized	КА	Chrome	ZA	Zinc alloy
HL	Raw Brass	КВ	Bright Chrome	ZN	Zinc-plated
нх	Graphite	КС	Matt Chrome	ZQ	Bright Gold
IA	Grey	LD	Brown 8019	ZY	Titanum
IB	Metallic Grey	NN	Metallic Beige	ZZ	Clear





### **KRABY SYSTEM LIFT UP**

KRABY is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and several newton strengths to suit doors of any size.

It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.
- Friction version: once you open the door, the stay holds the door in any required position.

KRABY offers some relevant benefits:

- The rotary knob placed on the piston base plate can be used to adjust the opening angle and therefore to align nearby doors.
- By adjusting the position of the piston base plate within the "U" slot of the side bracket, it is possible to change the time in opening and closing of the door

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.



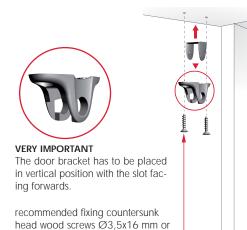








#### INSTALLATION

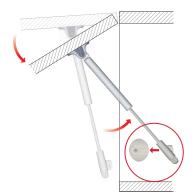


#### VERY IMPORTANT

Euro thread screws.

The side bracket has to be placed with the slot in horizontal position and the open end facing the wall.

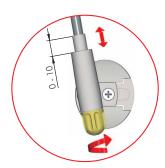




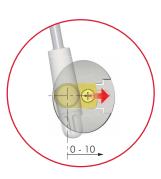




# ADJUSTMENTS



INCREASE OPENING ANGLE Rotate the rotary knob.



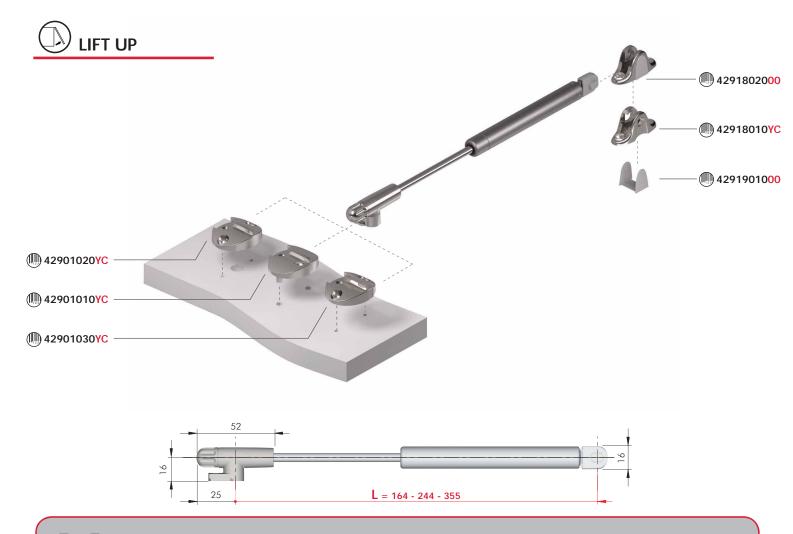
REDUCE OPENING ANGLE

Move forward and backward the
piston base plate in the bracket slot.

#### LOCKING









ZAnk







L	(I) (S) (S)	N
164	42001010 <mark>UZ</mark>	45
104	42002010 <mark>UZ</mark>	60

L	<b>(</b> )	N
	42011010 <mark>UZ</mark>	45
244	42012010 <mark>UZ</mark>	60
244	42013010 <mark>UZ</mark>	90
	42014010 <mark>UZ</mark>	120

Further	newton	strengths	available	on re	quest.
				_	

= 100 pcs.

L		$\bigcirc$		
	42030010 <mark>UZ</mark>	45		
355	42031010 <mark>UZ</mark>	60		
300	42032010 <mark>UZ</mark>	90		
	42033010 <mark>UZ</mark>	120		

Further newton strengths available on request.



#### KRABY AUTOMATIC VERSION

L	(1) (S) (S)	$\bigcirc$
	42101010 <mark>UZ</mark>	50
164	42102010 <mark>UZ</mark>	80
	42103010 <mark>UZ</mark>	120

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	N
	42110010 <mark>UZ</mark>	50
	42111010 <mark>UZ</mark>	80
244	42112010 <mark>UZ</mark>	100
	42113010 <mark>UZ</mark>	120
,	42114010 <mark>UZ</mark>	140

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	N
	42130010 <mark>UZ</mark>	50
355	42131010 <mark>UZ</mark>	80
355	42132010 <mark>UZ</mark>	100
	42133010 <mark>UZ</mark>	120



### Number of stays chart - L 164 mm



h	Kraby version	Door weight (Kg)													
			2									10	version		
220 274	Automatic	1x80N	2x8	ON	2	2x120N			3x120N		4x1.	4x120N			
230 - 274	Friction	1x45N		2x4	15N			2)	x60N		3x60N	Friction			
275 225	Automatic	1x80N	2x80N	1	2x1:	20N	3	3x12	!0N		4x120N	Automatic			
275 - 325	Friction	1x60N	2	2x45N		2x60N		3x60N			4x60N				

### Number of stays chart - L 244 mm



Rev. 02

h	Kraby							Doc	or we	ight (	(Kg)								Kraby
n	version	1	2	3	4		5	6	7	7	8	3	9	10	11	1	2	13	version
300 - 324	Automatic	1x80	NC	2	2x50N		2x80N			2x100N		2x1:	20N	2x140N	1	2x1	50N*	Automatic	
300 - 324	Friction	1x45	5N	I 1x60N 2x45N 2x60N 2x90N						Friction									
325 - 374	Automatic	1x80	NC	2x50N 2x80N 2x100N 2x120N 2x140N 2x160N* 2x180N*					2x180N*	Automatic									
325 - 374	Friction	1x45N 1x60N		SON	2x45N			:	2x60N				2x90	2x90N			2x120N	Friction	
375 - 424	Automatic	1x80N	2x50N		2x80N	2x80N 2x		x100N	2x12	20N	2x14	40N	2x16	0N*	2x180N* 2		2x2	40N*	Automatic
3/5 - 424	Friction	1x45N	1x6	SON	2x45N	I		2x601	V				2x90N			2x120N			Friction
425 - 474	Automatic	2x50	NC		2x80N	I 2x100N		x100N	2x12	2x120N 2x140N 2x160N*		0N*	2x180N*			3x160N*	Automatic		
425 - 474	Friction	1x60	NC	2x4	5N		2x6	2x60N		2x9		2x9	ON		2x120N			3x90N	Friction
475 - 524	Automatic	2x80N				2x100N		2x120N	2x140N			2x160N*		2x1	80N*	3x160N*		50N*	Automatic
	Friction				2x60N		:	2x90N		2	x120l	N 3x90N		Зх		x120	N	Friction	

<sup>\*</sup> Strenghts available on request.

## Number of stays chart - L 355 mm



h	Kraby							Door	r weight	(Kg)								Kraby
"	version	1	2	3		5	6	,		8	3		10	11	1	2	13	version
400 - 424	Automatic		1x80N		2x5	50N	2x80N				2x100N	2x	120N		2x160N	Automatic		
400 - 424	Friction				2	2x45N								2x60	N			Friction
425 - 474	Automatic	1x8	BON	2x50N		2x801	V			2x1	00N	2	2x120N		2x1	60N		Automatic
425 - 474	Friction				2x451	V							2x60N			2	2x90N	Friction
475 504	Automatic	1x8	BON	2x50N	:	2x80N		2x	(100N	2	x120N	1	2x160N	2x180N			2x200N	Automatic
475 - 524	Friction					2x60I						ON 2x90N						
525 - 574	Automatic	1x8	BON	2x50N	2x8	2x80N 2x1			2x100N			2x160	N	2x180N			2x200N	Automatic
525 - 574	Friction				2x60N						2x90N				Friction			
575 - 624	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x1	60N		2x180N	x180N 2x2				Automatic
5/5 - 624	Friction			2x45N	J				2x6	50N				2x90N				Friction
625 700	Automatic	2x5	ON	2x80N	2x1	2x100N 2x1			20N 2x16				2x180N	180N 2x200I				Automatic
625 - 700	Friction		2x45N	١			2x6	50N 2x90N							Friction			



OPENING SYSTEMS FOR FLAP AND DROP DOWN DOORS

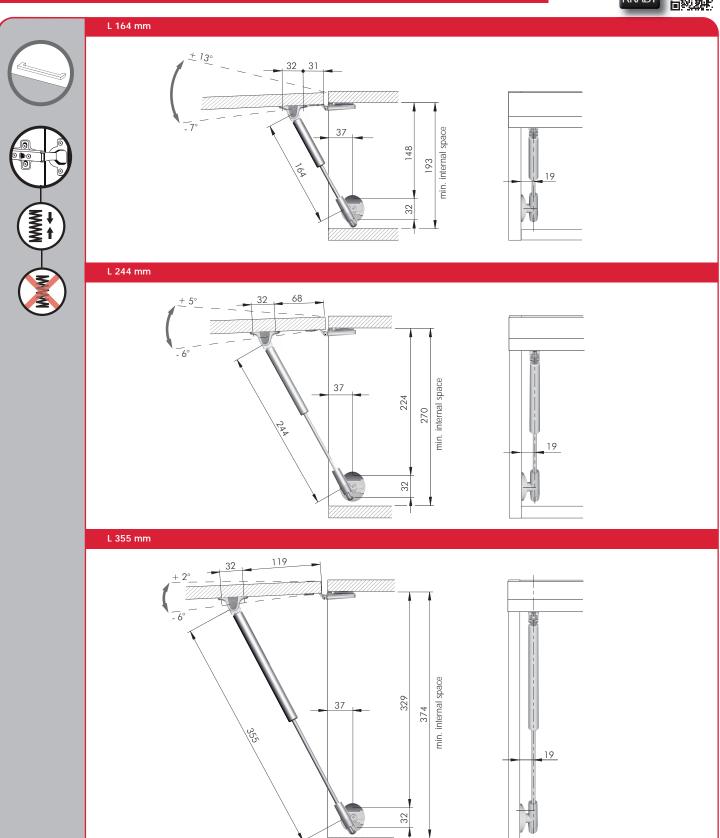


# LIFT UP DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE









The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.







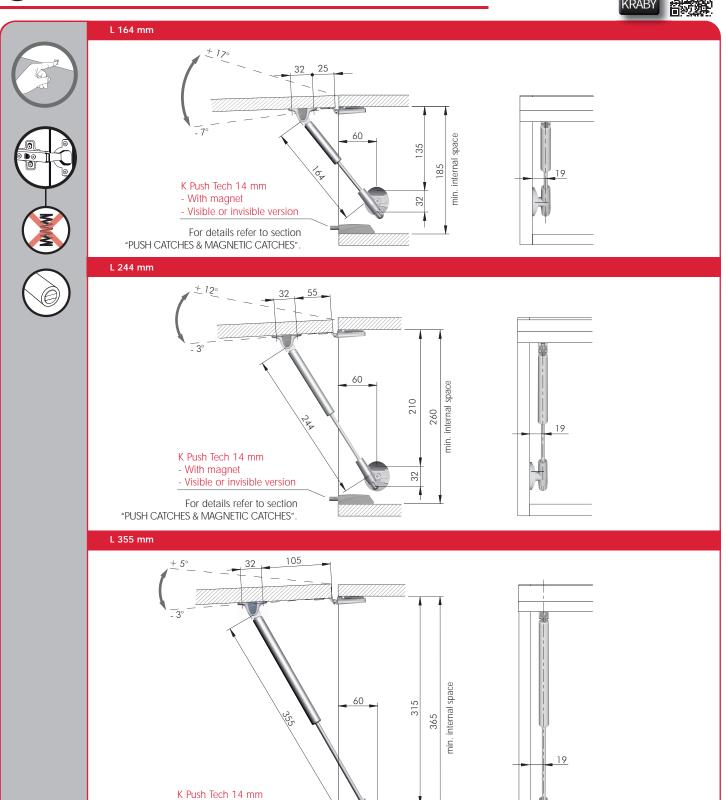


# LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN

KRABY CONFIGURATOR







The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.





- With magnet

"PUSH CATCHES & MAGNETIC CATCHES"

Visible or invisible version
 For details refer to section

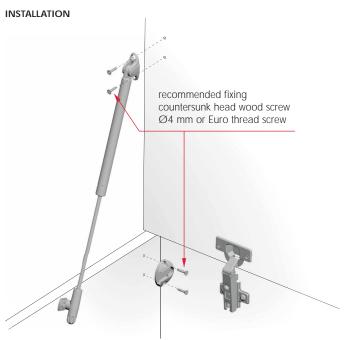
Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest.

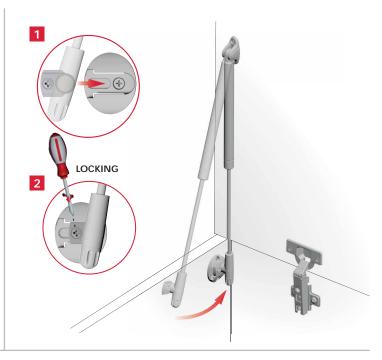


### KRABY FOR STORAGE CHEST OPENING



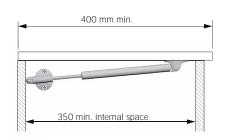


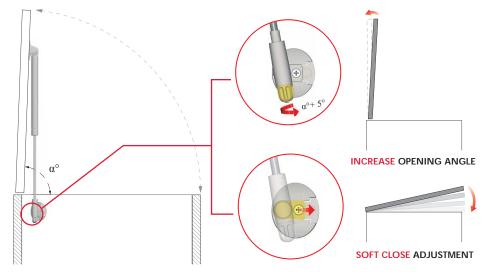






Using standard spring hinges with integrated dumper further enhances the soft closing effect.





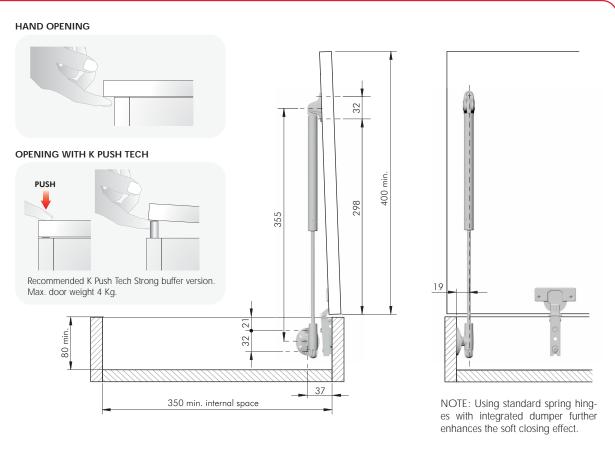




### **DRILLING PLAN WITH STANDARD HINGES**





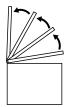


This drilling plan is intended for reference only. Each application may need minor variations in the placement of the holes; these variations should be evaluated and tested by the customer on a sample cabinet.

### Number of stays chart



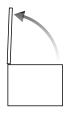
#### Friction opening chart



<b>.</b>	Door weight (Kg)												
n		2	3	4	5	6	7	8	9	10	11	12	13
400 - 474	-	1x4	5N 2x4		2x45N	x45N 2x60N				2x <sup>9</sup>	PON	-	-
475 - 549	-	1x90N	2x4	5N	2x6	0N	2x9	ON	-	-	-	-	-
550 - 600	-	1x90N		2x60N		2)	90N	-	-	-	-	-	-

These are experimental results to be checked by the customer.

### Automatic opening chart



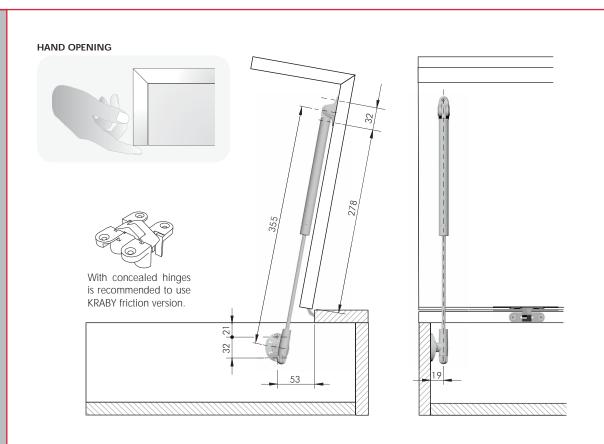
<b>.</b>		Door weight (Kg)											
h	1	2	3	4	5	6	7	8	9	10	11	12	13
400 - 474	-	1x80N	1x100	N	2x801	J	2x100N		2x120N		-	-	-
475 - 549	-	1x1:	20N	2x80N	2x100N	2x1	20N	-	-	-	-	-	-
550 - 600	-	-	2x10	NOC	2x1:	20N	-	-	-	-	-	-	-

These are experimental results to be checked by the customer.





### **DRILLING PLAN WITH CONCEALED HINGES**

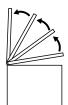


This drilling plan is intended for reference only. Each application may need minor variations in the placement of the holes; these variations should be evaluated and tested by the customer on a sample cabinet.

### Number of stays chart



#### Friction opening chart



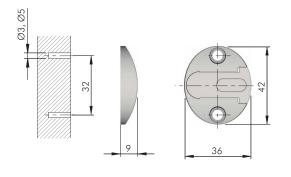
	Door weight (Kg)												
h	1	2	3	4	5		7	8	9	10	11	12	13
400 - 474	-	1x45N		2x45N 2x		2x6	ON	2x90N				-	
475 - 549	-	1x60N	1x60N 2x45N		2x60N		2x90N		-	-	-	-	-
550 - 600	-	2x45N 2		2x6	50N 2x90N		-	-	-	-	-	-	

These are experimental results to be checked by the customer.

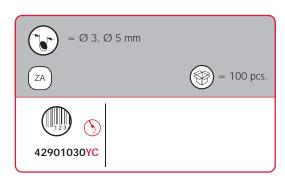




### **SIDE BRACKET**

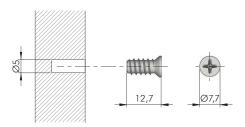




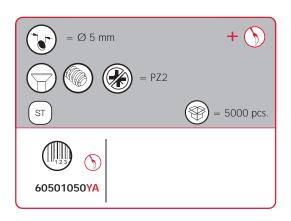


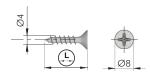


### **FIXING ACCESSORIES**

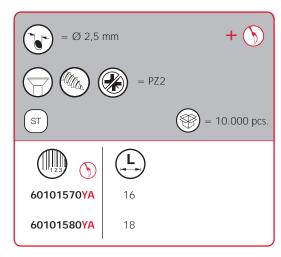


















### **KRABY SYSTEM DROP DOWN**

KRABY is an oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

It boasts smooth and elegant movement to gently open the doors downwards. The opening angle adjustment can be carried out manually through the rotary knob, thus allowing to align nearby doors easily.

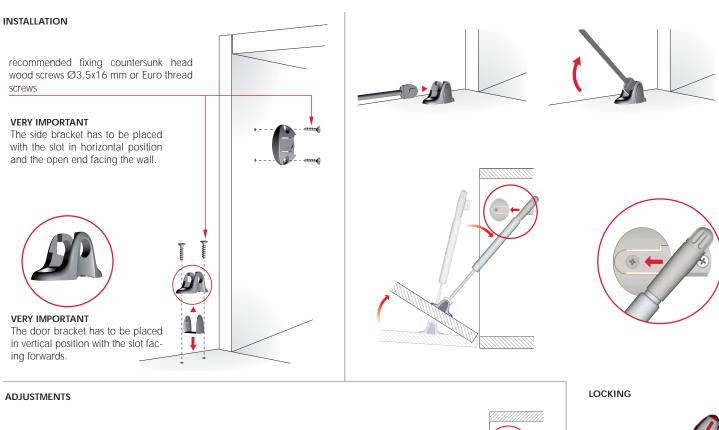
The adjustment of the pision base plate within the "U" slot of the side bracket can change the door opening.

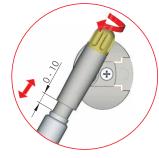
KRABY grants a quick and easy installation, with no need to tension the strength.

Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

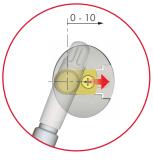
All the parts (stay excluded) are in zinc alloy nickel plated and plastic.







**INCREASE OPENING ANGLE**Rotate the rotary knob.



REDUCE OPENING ANGLE

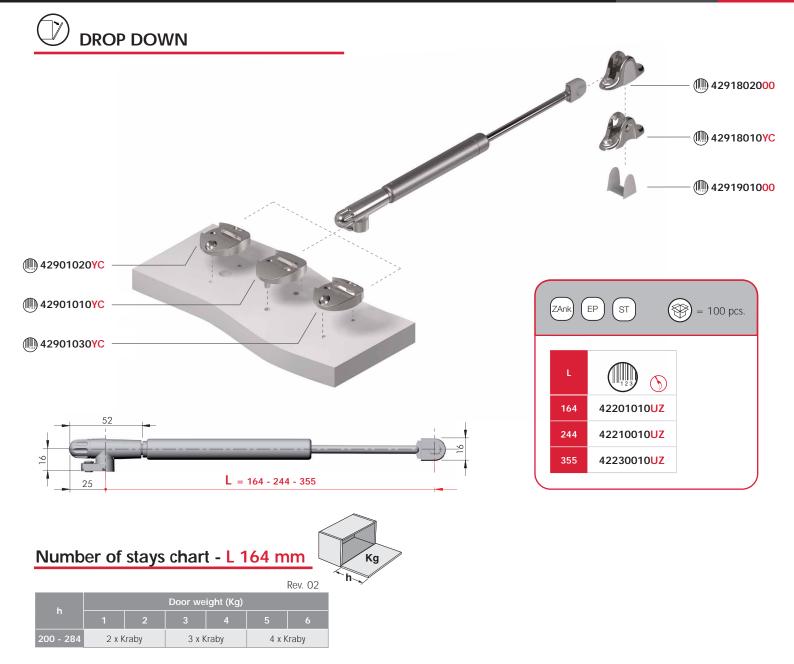
Move forward and backward the
piston base plate in the bracket slot.











### Number of stays chart - L 244 mm

Rev.	02

<b>.</b>		Door weight (Kg)											
n	1	1 2 3 4 5 6 7 8 9 10 11 12 13								13			
280 - 324	2 x Kraby								3 x Kraby 4 x Kra				4 x Kraby
325 - 424	2 x Kraby						3 x Kraby			4 x ł	Kraby		
425 - 500	2 x Kraby							3 x k	Craby			4 x Kraby	

### Number of stays chart - L 355 mm

Day	02

	Nov.									NCV. UZ		
<b>.</b>	Door weight (Kg)											
n	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500	2 x Kraby 3 x Kraby								Craby			
501 - 600	2 x Kraby								3 x K	raby		

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.





### DROP DOWN DRILLING PLANS WITH KIMANA HINGE

#### KRABY CONFIGURATOR:







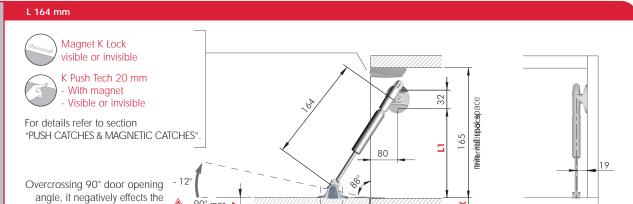








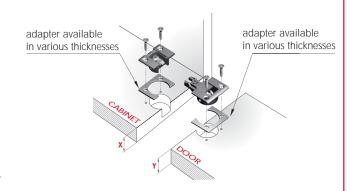




Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	117
16 mm	4 mm	19 mm	-	119
18 mm	2 mm	18 mm	-	117
19 mm	-	16 mm	2 mm	113
19 mm	-	19 mm	-	115
20 mm	-	20 mm	-	115

Kimana hinges.

For Kimana and adapter details refer to section "HINGES".



#### L 244 mm



Magnet K Lock visible or invisible

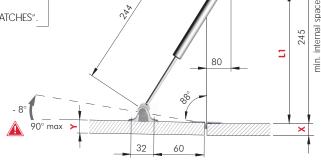


K Push Tech 20 mm

With magnetVisible or invisible

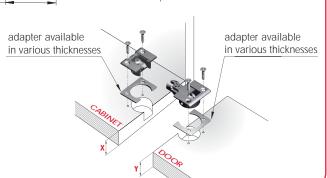
For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

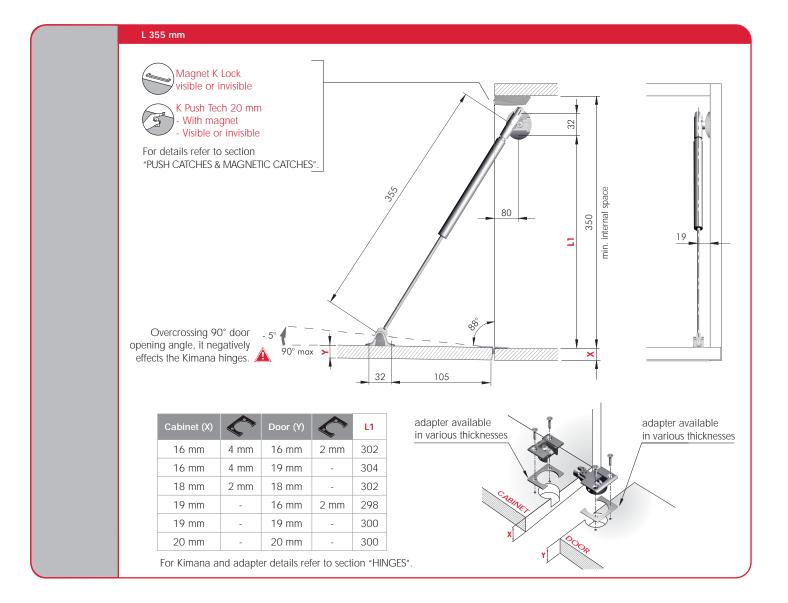


Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	197
16 mm	4 mm	19 mm	-	199
18 mm	2 mm	18 mm	-	197
19 mm	-	16 mm	2 mm	193
19 mm	-	19 mm	-	195
20 mm	-	20 mm	-	195

For Kimana and adapter details refer to section "HINGES".









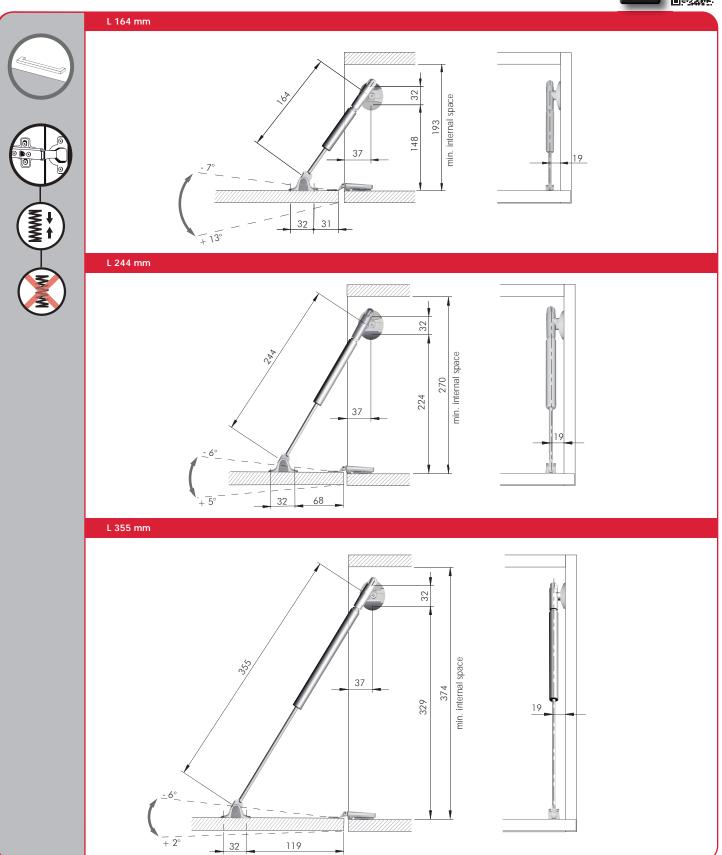


# DROP DOWN DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE

KRABY CONFIGURATOR:







The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









**OPENING** SYSTEMS FOR FLAP AND DROP DOWN **DOORS** 



### DROP DOWN DRILLING PLANS WITH STANDARD HINGES **PUSH TO OPEN**

KRABY CONFIGURATOR:



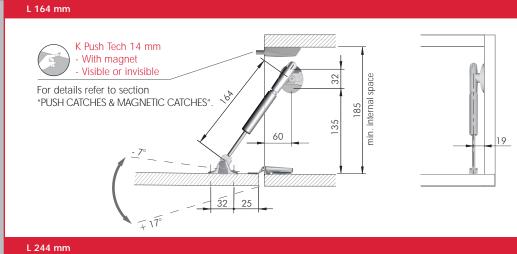


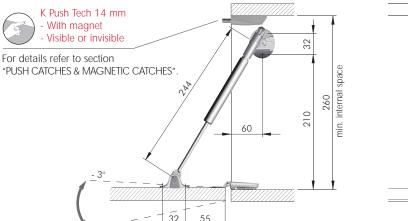


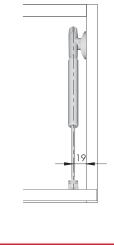






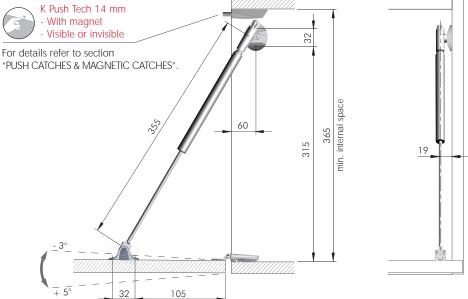








L 355 mm



The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.











### DROP DOWN DRILLING PLANS WITH FLAP HINGE



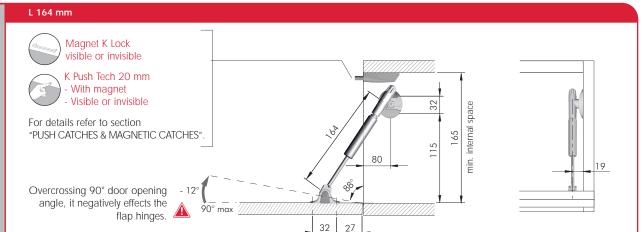














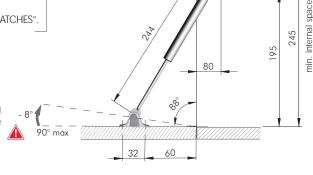




#### L 244 mm



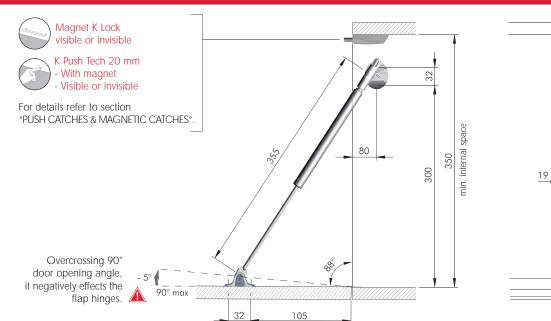
Overcrossing 90° door opening angle, it negatively effects the flap hinges.



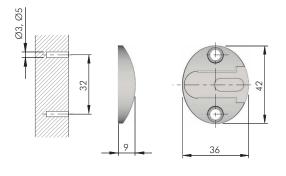


32

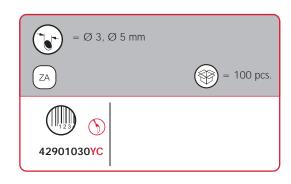
#### L 355 mm

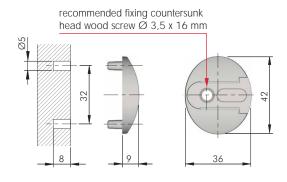


### **KRABY BRACKETS**

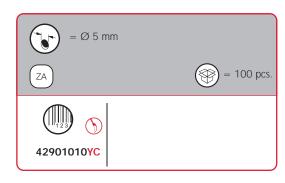


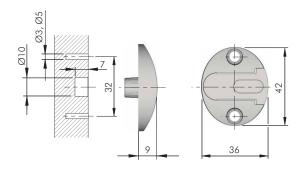




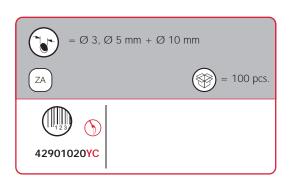


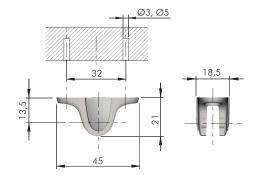




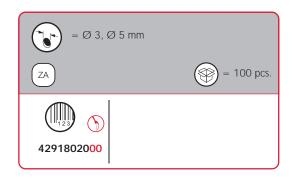




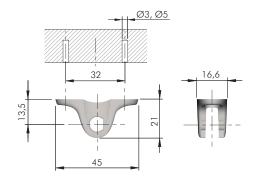




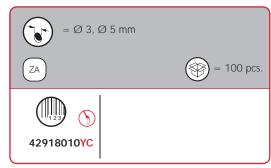


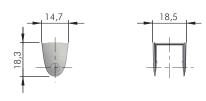




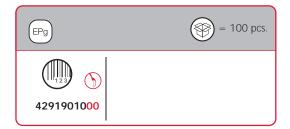




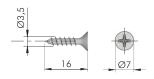




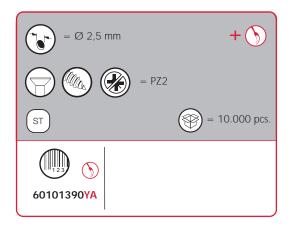


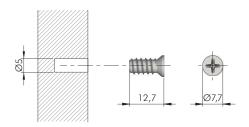


### **KRABY FIXING ACCESSORIES**

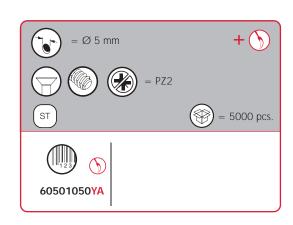






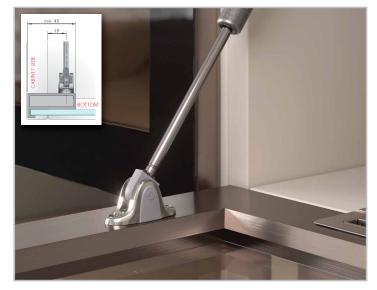


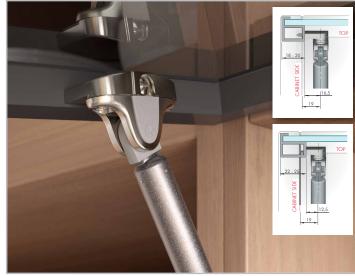




Recommended fixing

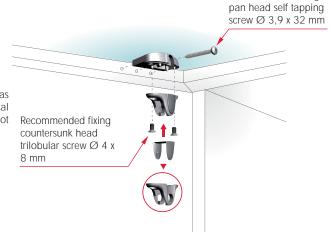
### KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR

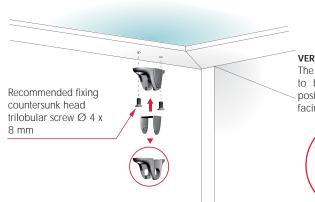




#### INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

#### INSTALLATION ON NARROW ALUMINIUM FRAME DOOR





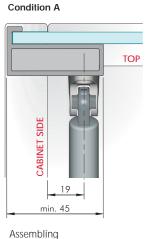
#### VERY IMPORTANT

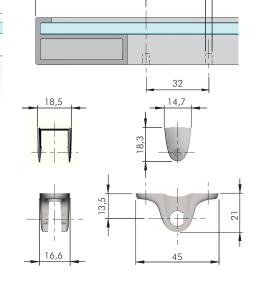
The door bracket has to be placed in vertical position with the slot facing forwards.



Ø3,6

#### WIDER ALUMINIUM FRAME DOOR





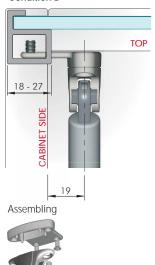


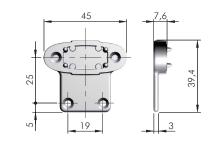


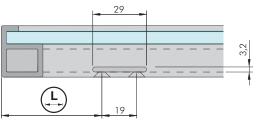


#### NARROW ALUMINIUM FRAME DOOR

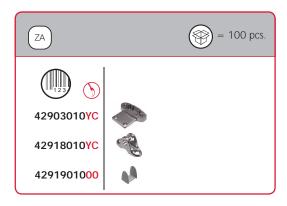




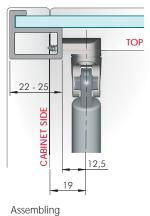


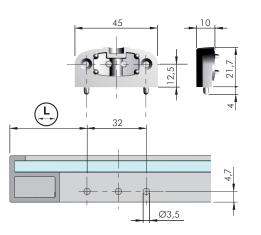




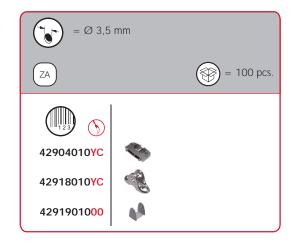


#### Condition C

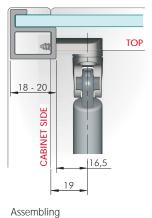


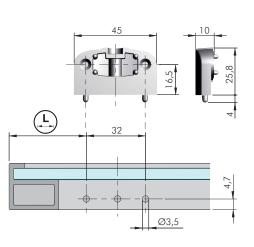




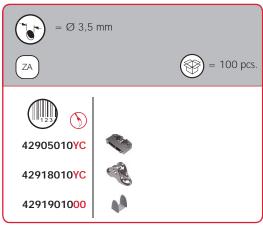


#### Condition D



















	4						
KRABY	CP CP						
164	31	37,5					
244	68	74,5					
355	119	125,5					









	<u>L</u>						
KRABY	Ch Ch						
164	25	31,5					
244	55	61,5					
355	105	111,5					



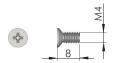




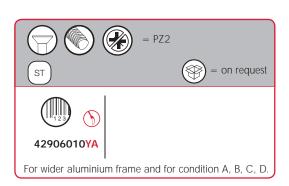
	<u>.</u> .					
KRABY	Car Car					
164	27	33,5				
244	60	66,5				
355	105	111,5				

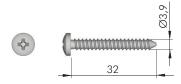
For details refer to related sections.

### **ALUMINIUM ADAPTERS FIXING ACCESSORIES**

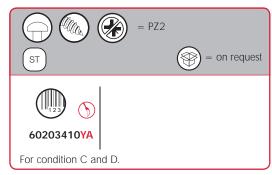










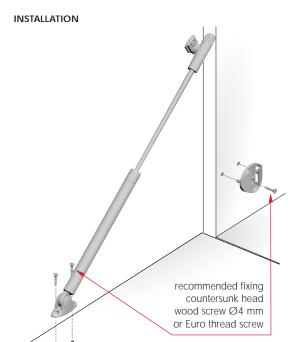


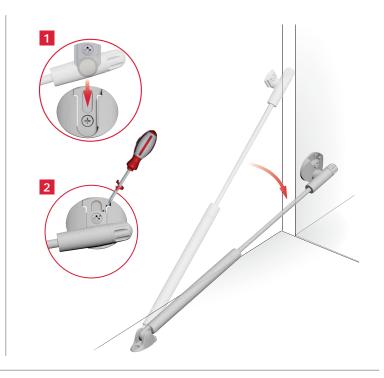


### **KRABY FOR WRITING DESK**

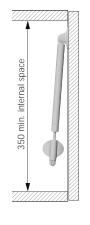


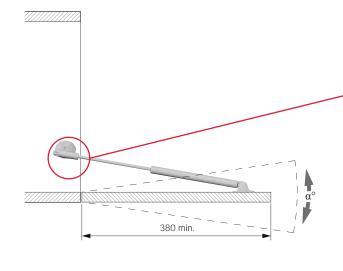


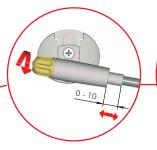




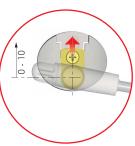
#### **ADJUSTMENTS**







INCREASE OPENING ANGLE Rotate the rotary knob.

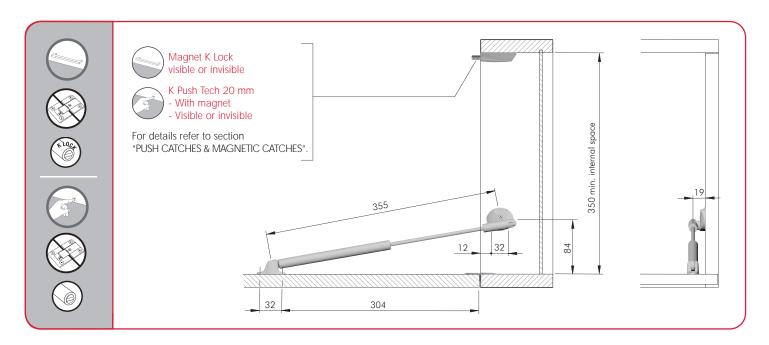


REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.



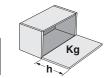


### DRILLING PLAN WITH KIMANA HINGE

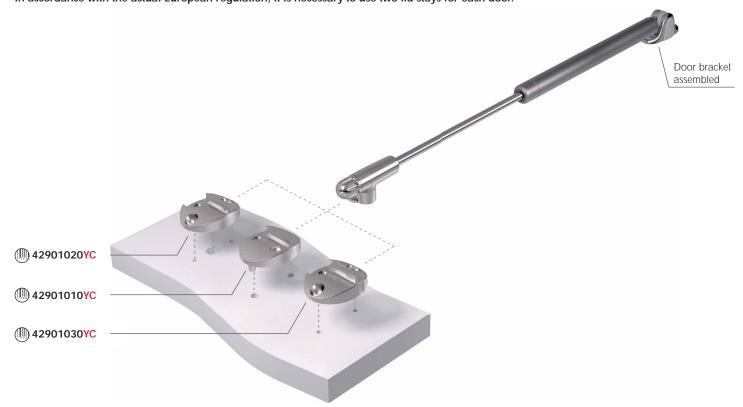


### Number of stays chart

													Rev. 00	
	h	Door weight (Kg)												
			2	3	4	5	6	7	8	9	10	11	12	
	380 - 450					2 x Kraby							Kg	
	451 - 550					2 x Kraby							h_/	

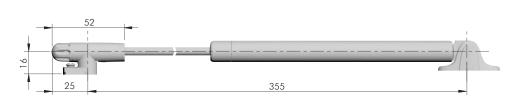


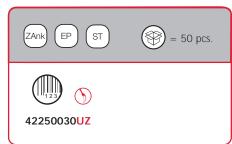
These are experimental results to be checked by the customer. Our technical department is at your disposal to test further cases out of this chart. In accordance with the actual European regulation, it is necessary to use two lid stays for each door.



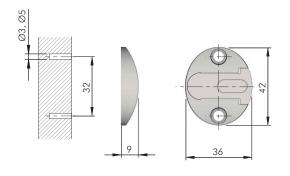




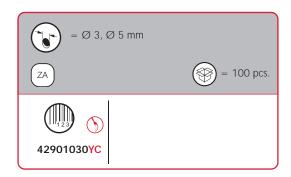


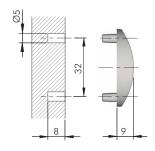


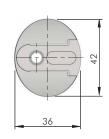
### SIDE BRACKETS



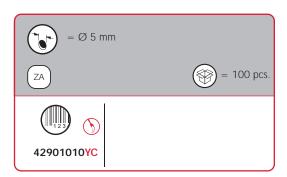


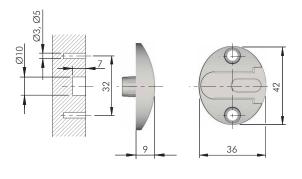




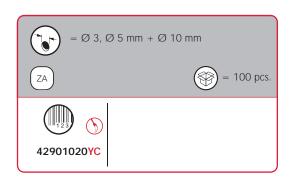






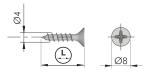




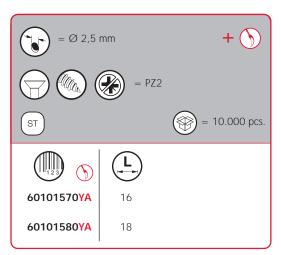


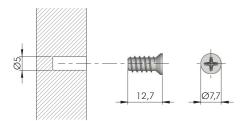


### **FIXING ACCESSORIES**

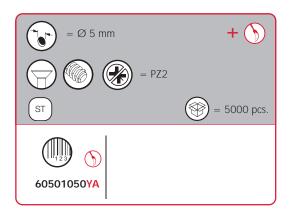


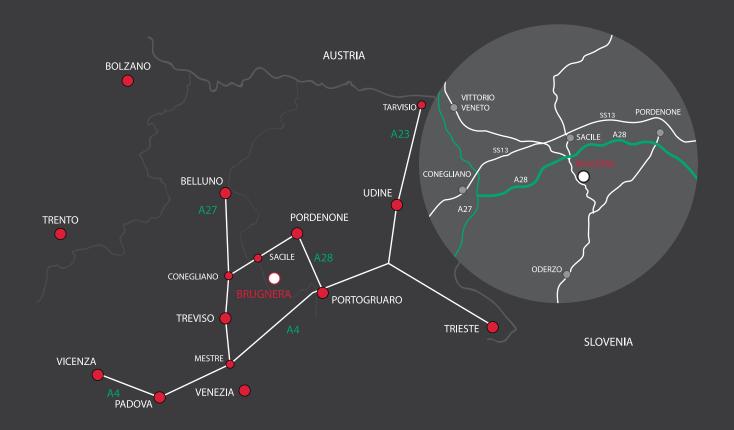














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